

## VC Coolant Collet System

Collet Chuck	Collet	Coolant Nut Part Number	Cutting Tool Size	Coolant-Thru Disk Part Number	Slotted Disk Part Number	Disk Wrench Part Number	Blank Disk (machinable) Part Number
VC6	VCK6- range: 2 - 6mm [1/8" - 1/4"]	VCN-6BJ	2mm	-	-	SKJL-10	SKJ10-BLANK
			3mm	SKJ10-3C	SKJ10-3		
			4mm	SKJ10-4C	SKJ10-4		
			5mm	SKJ10-5C	SKJ10-5		
			6mm	SKJ10-6C	SKJ10-6		
			1/8"	SKJ10-1/8C	SKJ10-1/8		
			3/16"	SKJ10-3/16C	SKJ10-3/16		
			1/4"	SKJ10-1/4C	SKJ10-1/4		
VC13	VCK13- range: 3 - 12mm [1/8" - 1/2"]	VCN-13BJ	3mm	-	-	SKJL-16	SKJ16-BLANK
			4mm	-	-		
			5mm	-	-		
			6mm	SKJ16-6C	SKJ16-6		
			7mm	-	-		
			8mm	SKJ16-8C	SKJ16-8		
			10mm	SKJ16-10C	SKJ16-10		
			12mm	SKJ16-12C	SKJ16-12		
			1/8"	-	-		
			3/16"	-	-		
			1/4"	SKJ16-1/4C	SKJ16-1/4		
			5/16"	SKJ16-5/16C	SKJ16-5/16		
			3/8"	SKJ16-3/8C	SKJ16-3/8		
			7/16"	SKJ16-7/16C	SKJ16-7/16		
1/2"	SKJ16-1/2C	SKJ16-1/2					

VC Collet Chucks



VCK Collets  
Page 72



Nut Wrench  
Page 74



Back-up screw  
Page 74



Coolant-thru Nut  
Page 74

## VC Collet Chuck Accessories

### VC Back-up Screw

Part Number	Description
VCG6-8A	use with VC6 chucks
VCG13-15A	use with VC13 chucks



### VC Nuts

Part Number	Description
VCN-6B	Standard Nut for VC6 chucks
VCN-6BJ	J Coolant Nut for VC6 chucks
VCN-13B	Standard Nut for VC13 chucks
VCN-13BJ	J Coolant Nut for VC13 chucks



### VC Nut Wrenches

Part Number	Description
GH10	VC6 Chuck Wrench
GH16	VC13 Chuck Wrench



### Coolant Tube Wrench

Part Number	Description
HSK40-WRENCH	Wrench for HSK40 Coolant Tube
HSK63-WRENCH	Wrench for HSK63 Coolant Tube
HSK100-WRENCH	Wrench for HSK100 Coolant Tube



### Coolant Tube

Part Number	Description
HSK40-TUBE	Coolant Tube for HSK40 holders
HSK63-TUBE	Coolant Tube for HSK63 holders
HSK100-TUBE	Coolant Tube for HSK100 holders

